

Technical Bulletin

Bulletin No	31	2017-01	Issued: 121117	Revised:	Page 1 of 2
Equipment	31,000 Series Casepacker w/ Lead-Screw Type Servo Pushers				
Topic	Lead Screw Nut Improvement				

Issue

Older style flanged-type lead screw nuts, for the servo-actuated pushers on the 31,000 Series Casepacker, experienced decreased longevity or breakage from pusher jams.

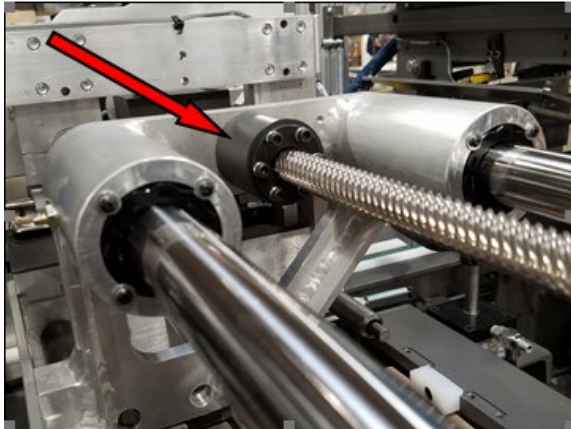
Recommendation

Installation of the improved thicker and longer lead-screw nuts, along with the updated slider arm design, not only fixes the breaking issue, but also addresses the longevity issue, as they are longer, much stronger, and do not wear easily.

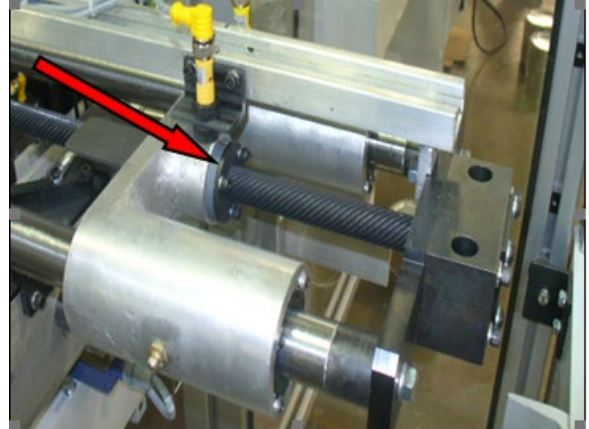
NOTE: The improved Lead Screw Nuts (Part #'s 200069-12 & -13) can be installed on any of the 31,000 Series Servo Packers with lead screw driven can pusher slider arms.

The nuts have the same 2" pitch as the lead screws, and fit on the Part # 336229-01, -02, -03, & -04 Slider Arms.

Improved thicker & longer barrel design.



Original thinner & shorter flange design.

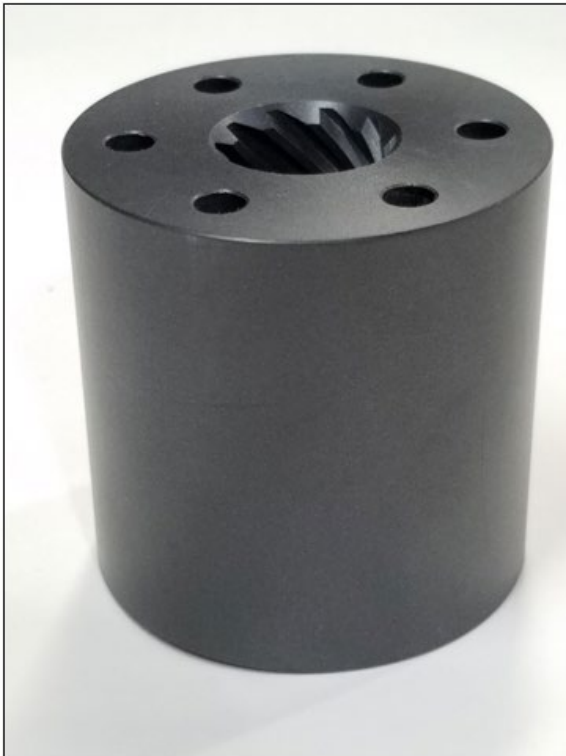


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IMPROVED

200069-12 RH CYLINDRICAL NUT
200069-13 LH CYLINDRICAL NUT



OBSOLETE

200069-03 REPLACEMENT NUT FOR -01
200069-04 REPLACEMENT NUT FOR -02
200069-07 FLANGE MOUNT SUPERNUT
200069-08 FLANGE MOUNT SUPERNUT

