**Technical Bulletin**

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**Topics:**

- Significant improvements have been made to the Bearing Pipe. These improvements include: robust taper bearings, access for a bearing race puller, seal retaining screws, and a vent.

- An “EXCHANGE BEARING PIPE for LH GLUE ROLLER” assembly, and an “EXCHANGE BEARING PIPE for RH GLUE ROLLER” assembly, are now available for ease of changeout, & reduced downtime when repairing or rebuilding the assembly.

- An explanation of the grease type, the period between grease application, and the method of greasing is included below on Page 4.

**Recommendations:**

When replacing the glue roller shaft bearings, update to the new BEARING PIPE. The new pipe is vented, has seal retaining screws, and has been modified to accommodate a bearing race puller for ease of bearing removal.

You can order any of the parts individually as listed in the below drawings, or order the complete exchange assembly by contacting our Parts Department.

**NOTE:** Please always refer to your machine’s Serial Number.

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**EXCHANGE BEARING PIPE ASSEMBLY for LH GLUE ROLLER** Part #: 700698ELH  

**EXCHANGE BEARING PIPE ASSEMBLY for RH GLUE ROLLER** Part #: 700698ERH
Equipment HL-70 Wet Glue Pail Labeler

Improved Exchange Bearing Pipe Assembly for LH & RH Glue Roller
Equipment: HL-70 Wet Glue Pail Labeler

Topic: Improved Exchange Bearing Pipe Assembly for LH & RH Glue Roller
Recommended grease:

**Mobilgrease®XHP222  2 NLGI GRADE**

Blue, Lithium Complex, Multi-Purpose Grease

Greasing Period:

We recommend greasing the glue roller shaft bearings daily, to ensure that both bearings stay immersed in grease, and to prevent any glue pushing through the upper seal.

Greasing Method:

Grease the bearing pipe from the bottom grease fitting, until grease escapes from the vent located next to the top grease fitting.

Then grease the top grease fitting, until you feel resistance.

**NOTE:**

If you have an older un-vented pipe using taper bearings, remove the spring and ball from the top grease fitting, to make it a vent. *(It will still work as a grease fitting.)*

The grease fitting un-screws into two separate pieces. This will give you access to remove the spring and ball. Then re-assemble and re-install the fitting.

Always make sure that the top and bottom grease seals are not pushed out past the end of the bearing pipe.

The top grease seal must be flush with the top of the pipe, so that it does not lift up the glue drain pan.

*(The newer housing comes with both upper and lower seal retaining screws.)*