

HEISLER

CASE PALLETIZING SYSTEM

The HEISLER Palletizer, with its heavy-duty capability and adjustable features, offers flexibility and productive power in palletizing operations. The pallet hopper and dispenser control the stack from the bottom pallet with virtually jam-proof operation. Pallet pattern changes and size parameters can easily be adjusted to handle a variety of containers, from corrugated cases to plastic pails, eliminating the need for costly equipment duplication. Speeds of up to 22 cpm are standard, and with optional equipment, up to 40 cpm can be achieved.

Manufactured by Heisler, the machine includes only the features that you need. Many standard options are available along with any custom design requests.

Operating Sequence

Cases are conveyed to the upstacker where they are column stacked from the bottom and pushed onto the loading platform. Pallets are fed from the bottom of the hopper to beneath the loading platform where a row of stacked cases is then transferred onto the pallet. The pallet is then moved to the next position and the process is repeated until the pallet pattern is complete.



**\$Denesters \$Case/Tray Packers \$Lid Placers \$Case Erectors
\$Palletizers \$Bail-O-Matics \$Robotic Palletizers \$System Integration**

HEISLER

QUALITY, DURABILITY, SERVICE

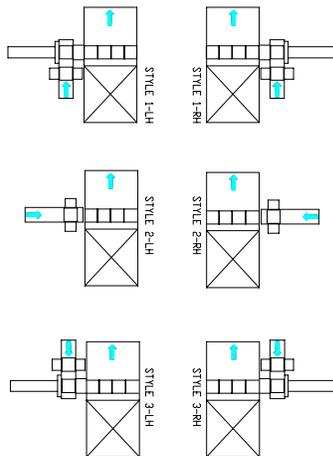
"We are dedicated to the success of your project"

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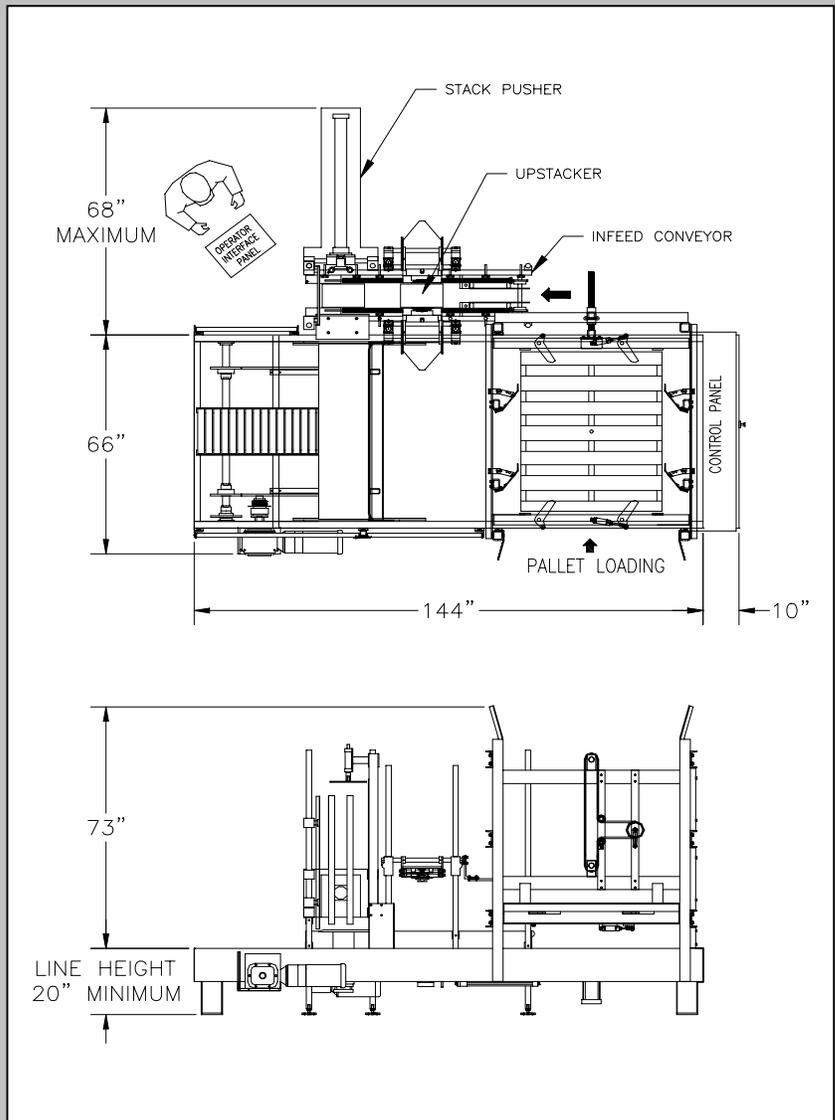
Features

- 12 Foot Length
- Integral Pallet Hopper and Dispenser
- Completely wired and ready to go.
- Complete Alarm Functions
- Turk Proximity Sensors
- Banner Photoelectric Sensors
- Mac Solenoid Valves
- Allen Bradley Control Components
- Control Voltage – 24VDC

INFEED ARRANGEMENTS



NOTE: STYLE 2LH & 2RH HAVE UPSTACKER & STACK PUSHER IN SINGLE POSITION REDUCING SPEED.



5/8/03

Specifications

- Speed Up to 22 CPM or 40 CPM with optional equipment.
- Controls Allen Bradley SLC 5/03 PLC
- Electrical 220/440 VAC, 3 Phase, 60 Hertz
- Air 20 CFM @ 80 PSI
- Max Load 10,000 Lbs
- Pallet Hopper Capacity 10-12 Pallets

Available Options

Controls

- Allen Bradley SLC 5/04, SLC 5/05 PLC
- Panelview Operator Terminal
- Explosion Proof (Class1, Division 1 or 2)

Other Options

- Side or rear loading pallet hopper
- Extended pallet hopper
- Stainless Steel / corrosion resistant materials
- Gravity or powered discharge conveyors
- Ability to handle cases and pails
- Wash down NEMA 4 Electrical
- Adjustable features

See our complete line of product offerings and services at www.heislerind.com

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