The HEISLER Lid Placer is designed to accommodate a large quantity of lids on an infeed conveyor and dispense them at up to 40 lids per minute. This machine is available in fixed or adjustable models to dispense, position and seal plastic or metal lids on pails from 2 to 7 ½ gallons. For lids that require orienting, the Lid Placer can be equipped to orient a spout in relation to the handle. Manufactured by Heisler, the machine includes only the features that you need. Many standard options are available along with any custom design requests.

**Machine Operation**

Stacks of lids are placed and fed along a low level infeed conveyor to an elevator where they are lifted to the separating mechanism and fed down a chute above the pail infeed conveyor. Lids are placed on the pails as they pass under the chute and move to the closer where metal lids are crimped and plastic pails are compressed for secure closure.

**Machine Features**

- Completely Wired and Ready to Go
- Turk Proximity Sensors
- Banner Photoelectric Sensors
- Mac Manifolded Solenoid Valves
- Allen Bradley Control Components
- Free Life Time Technical Phone Support
- Steel-it Paint
- 10 Foot Length
- Low Level Lid Infeed Conveyor
- Trouble Alarms
- Control Voltage 24VDC
- Proprietary, integrated Lid/Pail mechanism provides positive and continuous smooth “on the fly” lid placement as well as facilitates easy adjustment for product size changes

**Spare and Wear Parts Package**
- Stainless Steel/Corrosion Resistant Materials
- Explosion Proof (Class 1, Division 1 or 2)
- Wash down NEMA 4 Electrical
- Quick Change Tooling
- Additional Capacity Lid Infeed Conveyor
- Traversing Press
- Powered 2 Roller Closer
- Powered 5 Roller Closer
- Lid Orientation

**www.heislerind.com**

**HEISLER
QUALITY, DURABILITY, SERVICE**

“We are dedicated to the success of your project”

**Denesters • Case/Tray Packers • Lid Placers • Palletizers Labelers • Bail-O-Matics • TurnTables • System Integration**

...choice labeling solutions™
Technical Specification | Pail Lid Placer
---|---
Speed | Up to 40 Pails per Minute
Controls | Allen Bradley SLC 5/03 PLC
Electrical | 220/440 VAC, 3 Phase, 60 Hertz
Air | 6 SCFM
Lid Diameter | 9-12”
Lid Infeed Capacity | 9 Stacks
Weight, net approximately. | 3,400 lbs.